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Dated 13 December 2004

20NOV03 E553623-2 D02833
P01/7700 0.00-0326988.3**Request for grant of a patent**

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

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The Patent Office

Cardiff Road
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1. Your reference

RRS/8620

2. Patent application number

(The Patent Office will fill this part in)

20 NOV 2003

0326988.3

3. Full name, address and postcode of the or of each applicant (*underline all surnames*)Veolia Water Systems Ltd
Spring Bank House, High Street, Lane End, High Wycombe,
Buckinghamshire, HP14 3JH.

8756397 501

Patents ADP number (*if you know it*)

If the applicant is a corporate body, give the country/state of its incorporation

U.K.

4. Title of the invention

Improvements in or Relating to Filter Presses

5. Name of your agent (*if you have one*)"Address for service" in the United Kingdom to which all correspondence should be sent
(including the postcode)

Swindell & Pearson

48 Friar Gate
Derby
DE1 1GYPatents ADP number (*if you know it*)

00001578001

6. Priority: Complete this section if you are declaring priority from one or more earlier patent applications, filed in the last 12 months.

Country

Priority application number
(*if you know it*)Date of filing
(day / month / year)

7. Divisionals, etc: Complete this section only if this application is a divisional application or resulted from an entitlement dispute (see note f)

Number of earlier UK application
(day / month / year)

8. Is a Patents Form 7/77 (Statement of inventorship and of right to grant of a patent) required in support of this request?

Yes

Answer YES if:

- a) any applicant named in part 3 is not an inventor, or
- b) there is an inventor who is not named as an applicant, or
- c) any named applicant is a corporate body.

Otherwise answer NO (See note d)

Patents Form 1/77

9. accompanying documents: A patent application must include a description of the invention. Not counting duplicates, please enter the number of pages of each item accompanying this form:

Continuation sheets of this form

Description	4
Claim(s)	-
Abstract	-
Drawing(s)	1 + 1 <i>FM</i>

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for a preliminary examination and search (Patents Form 9/77)

Request for a substantive examination (Patents Form 10/77)

Any other documents (please specify)

11. I/We request the grant of a patent on the basis of this application.

Signature(s)

Swindell & Pearson

Swindell & Pearson

Date 19/11/03

12. Name, daytime telephone number and e-mail address, if any, of person to contact in the United Kingdom

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Improvements in or Relating to Filter Presses

This invention relates to plates for filter plate presses, filter plate
5 presses and also a method of filtration using a filter plate press.

A filter plate press comprises a plurality of movable plates which, when
pressed together, define a number of chambers into which material to be
filtered can be fed. Each chamber has filtration means therein so that residue
10 is retained within the chamber and filtrate is removed therefrom. The residue
forms a filter cake and by various known means the moisture content of the
cake can be reduced. When the filtration process is completed the plates are
separated so that filter cake can be removed from the chambers. After
cleaning and rearranging of the plates a further filtration operation can be
15 carried out.

Once an initial filtration has been achieved by apparatus of this nature,
to increase the efficiency of filtration it is necessary to employ one or more of
a number of additional stages, one such stage involves applying pressure to
20 the filter cake by lining the chamber with resilient diaphragms which can be
forced into the chamber by applying pressure therebehind to reduce the
chamber volume and thereby exert a further filtration pressure on the filter
cake. It has found to be advantageous by applying pressure to the resilient
diaphragms using a heated fluid whereby to also heat the filter cake in the
25 respective filter chamber.

According to the present invention there is provided a plate for a filter
plate press, the plate including at least a part thereof which defines, or is
adjacent with, in use, the filter chamber, of a transfer material with a high
30 thermal conductivity, such that in use heat is transferred from a filter chamber
through the transfer material to a filter chamber on the opposite side of the
plate.

The transfer material may be steel.

The transfer material may be provided as a core of the filter plate, with

- 5 a covering thereon of a different material. The covering may be of rubber.

The invention also provides a filter plate press, the press including a plurality of plates according to any of the above three paragraphs.

- 10 A resilient diaphragm or diaphragms is preferably provided attached to one side of each plate, along with means for supplying fluid at an elevated temperature between each diaphragm and the respective plate whereby to apply heat to the filter cake in the filter chambers on either side of the plate.

- 15 The invention further provides a method of filtration using a filter plate press according to either of the above paragraphs, the method including supplying heated fluid between the diaphragms and respective plates to apply heat and pressure to the filter cake in the respective filter chamber, and also to supply heat to the filter chamber on the opposite side of the filter plate.

20

The heated fluid may be hot water or steam. The heated fluid is preferably continuously recirculated during use, and may be reheated as required to maintain temperature.

- 25 An embodiment of the present invention will now be described by way of example only and with reference to the accompanying drawings, in which:-

Fig. 1 is a diagrammatic plan view of a filter press plate according to the invention;

30

Fig. 2 is a diagrammatic sectional view along the line A-A of Fig. 1; and

Fig. 3 is a diagrammatic sectional view along the line B-B of Fig. 1 showing two plates in a filter press according to the invention.

The drawings show a filter plate 10 with Fig. 3 showing an adjacent 5 filter plate 12. Each of the plates 10, 12 have a steel core 14 with a moulded rubber coating 26. A generally rectangular central portion 18 is provided with an increased thickness peripheral portion 30 which also extends over the corners of the central portion 18. The thicknesses of the plate 10, 12 in the drawings has been enhanced for clarity.

10

Each of the filter plates 10, 12 are mounted on a framework (not shown) and can be separated from each other to permit removal of filter cake, but during filtration are clamped together. A supply port 22 is provided centrally of each of the plates 10, 12 for supplying fluid to be filtered into the 15 filter chambers 24 defined between the plates 10, 12. Fig. 1 indicates two alternative locations of the supply ports at 26, and in some arrangements fluid can be supplied through one or more corner ports 28 as shown in Fig. 1.

A detachable resilient polymeric diaphragm 30 is provided on one side 20 of each filter plate 10, 12. A plurality of protrusions 32 are provided on the external face of the diaphragm 30. A plurality of protrusions 34 are also provided on the side of the filter plates 10, 12 which do not carry the diaphragm 30. A filter cloth 36 is provided around each of the plates 10, 12.

25 Passages 38 extend through the peripheral portions 20 to permit fluid to be supplied between the plates 10, 12 and the diaphragms 30. Passages 40 also extend through the peripheral portion 20 from the corner ports 28.

In use, fluid to be filtered is supplied through the supply port 22 into the 30 chambers 24 where primary filtration takes place through the filter cloth 30 leaving the filter cake within the chamber 24 with the filtrate being removed through the branches 40 leading to the corner ports 28.

Filtration is enhanced by applying a source of heat under pressure, such as hot water or steam through the passages 38 to behind the diaphragms 30. This causes the diaphragms 30 to move into the chambers

5 24 compressing the filter cake therein and also heating the filter cake. The provision of the steel core 24 means that the heated fluid on one side of the filter plates 10, 12 not only heats the filter cake on that side of the filter cake 10, 12, but because of the high thermal conductivity of the steel core 24 heating of the filter cake on the opposite side of the filter plates 10, 12 also 10 takes place. The hot water or steam is continually re-circulated from a stock tank where it can be heated to maintain it at a required temperature. Pressure within the filter cake can also be reduced to further enhance the filtration.

15 There is thus described a filter plate press, a plate for such a press and also a method of filtration which provide advantageous features. The steel core of the filter plates enables the provision on one side only of the resilient diaphragms, whilst permitting heating of the filter cake on either side of the filter plates. The steel core also provides reinforcement for the filter plates to 20 permit large plates to be made without staybosses.

It is to be realised that various modifications may be made without departing from the scope of the invention.

25 Whilst endeavouring in the foregoing specification to draw attention to those features of the invention believed to be of particular importance it should be understood that the Applicant claims protection in respect of any patentable feature or combination of features hereinbefore referred to and/or shown in the drawings whether or not particular emphasis has been placed 30 thereon.

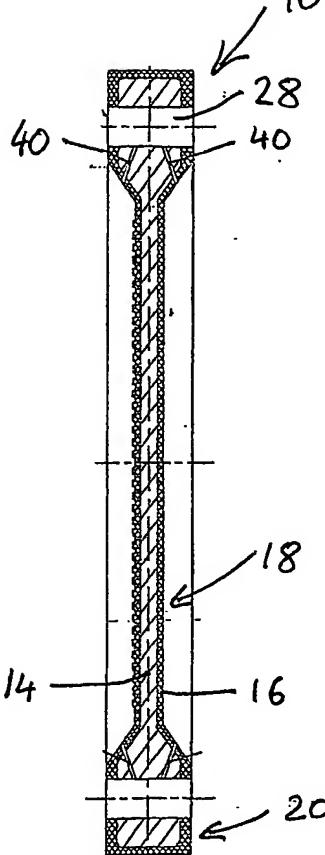


Fig 2

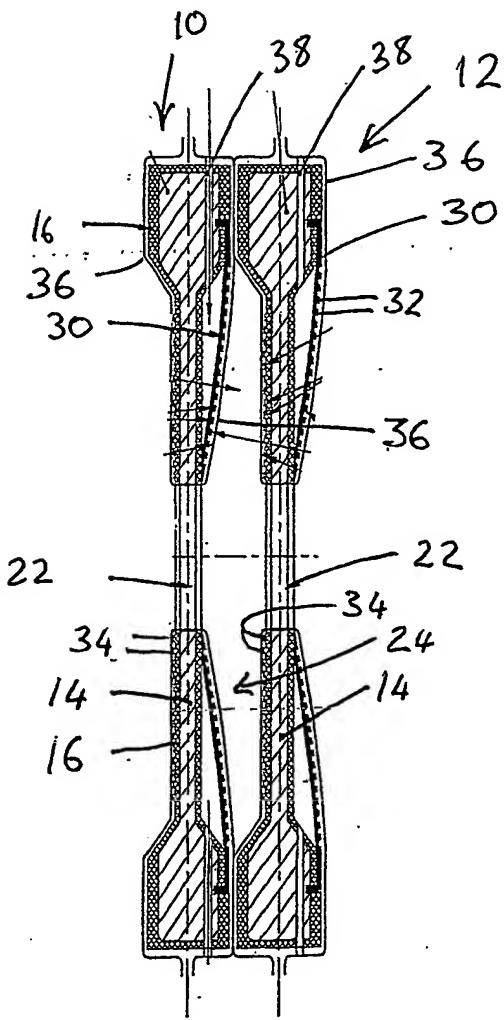


Fig 3

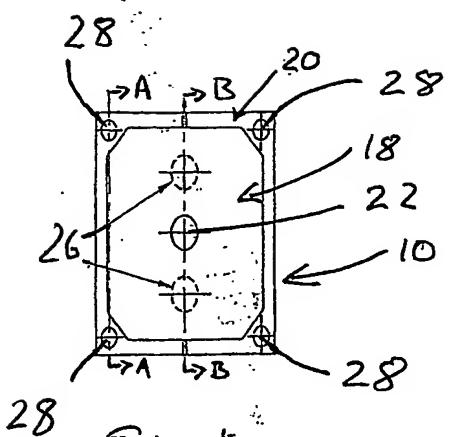


Fig 1

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